

QUALITY CERTIFICATE

№ 2410-122 Issued Date: 16.10.2024

Manufacturer: PlasmaTec LLC
 18 Pravednykiv svitu str., Vinnytsia, Vinnytsia
 region, Vinnytsia district, Ukraine, 21036

Product	
Welding electrodes Monolith 6010 TM MONOLITH d 2.5 mm (3/32"): pack 2 kg (4.4 LB)	
Specification/Classification	AWS A5.1 / SFA-5.1: E 6010 CSA W48: E4310 EN ISO 2560-A-E 42 3 C 21
Batch classification according to EN ISO 14344	C5
Lot Number	002

Mechanical properties of weld metal according to EN 10204, type 3.1

Index	Requirements (AWS A5.1)	Actual data
Tensile strength, (MPa/ksi)	min. 430 (60)	594 (86)
Elongation, %	min. 22	24
Yield strength, (MPa/ksi)	min. 330 (48)	475 (69)
Impact energy (KV), (J/ft-lb) -30°C/-22°F	min. 27 (20)	76 (56)

Chemical analysis of weld metal, % according to EN 10204, type 3.1

Index	Requirements (AWS A5.1)	Actual data
C	max. 0.2	0.15
Si	max. 1.0	0.32
Mn	max. 1.2	1
Ni	max. 0.3	0.03
Cr	max. 0.2	0.03
Mo	max. 0.3	0.003
V	max. 0.08	-
P	N.S.	0.015
S	N.S.	0.008

Post weld heat treatment - As welded

The product was manufactured and supplied according to a Quality System Program that meets the requirements of ISO 9001. The delivery conditions are in accordance with EN ISO 544.

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Lot Number identification: 001 3.2 XO (example of Lot number), where 001 – actual Lot Number, 3.2 XO - additional information (3.2 - electrode size in mm; X – pressing team, O - packing team)